

TECHNICAL MANUAL

ORGANIZATIONAL, DIRECT SUPPORT,

AND GENERAL SUPPORT

MAINTENANCE REPAIR PARTS

AND SPECIAL TOOLS LISTS

(INCLUDING DEPOT MAINTENANCE

REPAIR PARTS AND SPECIAL TOOLS)

FOR

RADIO SET CONTROL AN/ GSA-7

(NSN 5820-00-543-1397)

HEADQUARTERS, DEPARTMENT OF THE ARMY

SEPTEMBER 1976

TECHNICAL MANUAL
No. 11-5820-274-24P }

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, DC, 30 September 1976

**ORGANIZATIONAL, DIRECT SUPPORT, AND GENERAL SUPPORT
MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST
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FOR
RADIO SET CONTROL AN/ GSA-7
(NSN 5820-00-543-1397)**

Current as of 20 April 1976

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In either case a reply will be furnished direct to you.

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*This manual supersedes so much of TM 11-5135.15, 7 May 1958, including change 4, 12 May 1967, as pertains to repair parts and special tools lists.

SECTION I

INTRODUCTION

1. Scope

This manual lists repair parts and special tools required for performance of organizational, direct support, and general support maintenance of the AN/GSA-7.

2. General

This Repair Parts and Special Tools List is divided into the following sections:

a. Section II. Repair Parts List. A list of repair parts authorized for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending numerical sequence, with the parts in each group, listed in figure and item number sequence. Bulk materials are listed at end of Section II.

b. Section III. Special Tools List. Not applicable.

c. Section IV. National Stock Number and Part Number Index. A list, in ascending National item identification number (NIIN, last 9 digits) sequence, of all National stock numbers appearing in the listings, followed by a list, in alphabetic sequence, of all part numbers appearing in the listings. National stock number and part numbers are cross-referenced to each illustration figure and item number appearance.

3. Explanation of Columns

The following provides an explanation of columns found in the tabular listings:

a. Illustration. This column is divided as follows:

(1) *Figure number.* Indicates the figure number of the illustration in which the item is shown.

(2) *Item number.* The number used to identify each item called out in the illustration.

b. Source, Maintenance, and Recoverability Codes (SMR).

(1) *Source code.* Source codes are assigned to support items to indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second positions of the Uniform SMR Code format as follows:

Code	Definition
PA	Item procured and stocked for anticipated or known usage.

<i>Code</i>	<i>Definition</i>
XD	A support item that is not stocked. When required, item will be procured through normal supply channels.

NOTE

Cannibalization or salvage may be used as a source of supply for any items source coded above except those coded XA, XD, and aircraft support items as restricted by AR 700-42.

(2) *Maintenance code.* Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:

(a) The maintenance code entered in the third position will indicate the lower maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

code	Application/Explanation
O	Support item is removed, replaced, used at the organizational level.
F	Support item is removed, replaced, used at the direct support level.

(b) The maintenance code entered in the fourth position indicates whether the item is to be repaired and identifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes:

code	Application/Explanation
F	The lowest maintenance level capable of complete repair of the support item is the direct support level.

D-The lowest maintenance level capable of complete repair of the support item is the depot level.

Z-Nonreparable. No repair is authorized.

(3) *Recoverability code.* Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format as follows:

<i>Recoverability codes</i>	<i>Definition</i>
---------------------------------	-------------------

- Z-** Nonreparable item. When unserviceable, condemn and dispose at the level indicated in position 3.
- F-** Reparable item. When uneconomically reparable, condemn and dispose at the direct support level.
- c. *National Stock Number.* Indicates the National stock number assigned to the item and will be used for requisitioning purposes.
- d. *Part Number.* Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements, to identify an item or range of items.

NOTE

When a stock numbered item is requisitioned, the repair part received may have a different part number than the part being replaced.

e. *Federal Supply Code for Manufacturer (FSCM).* The FSCM is a 5-digit numeric code listed in SB 708-42 which is used to identify the manufacturer, distributor, or Government agency, etc.

f. *Description.* Indicates the Federal item name and, if required, a minimum description to identify the item.

g. *Unit of Measure (U/M).* Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr, etc.). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. *Quantity Incorporated in Unit.* Indicates the

quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly.

4. Special Information

The following publications pertain to the AN/GSA-7 and its components:

TM 11-5135-15, Radio Set Control AN/GSA-7
TM 11-5805-295-14P, Mountings MT-791/U and MT-791A/U

5. How to Locate Repair Parts

a. When National stock number or part number is unknown.

(1) *First.* Using the table of contents, determine the functional group within which the repair part belongs. This is necessary since illustrations are prepared for functional groups and listings are divided into the same groups.

(2) *Second.* Find the illustration covering the functional group to which the repair part belongs.

(3) *Third.* Identify the repair part on the illustration and note the illustration figure and item number of the repair part.

(4) *Fourth.* Using the Repair Parts Listing, find the figure and item number noted on the illustration.

b. When National stock number or part number is known.

(1) *First.* Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. The index is in ascending NIIN sequence followed by a list of part numbers in ascending alphabetic sequence, cross-referenced to the illustration figure number and item number.

(2) *Second.* After finding the figure and item number, locate the figure and item number in the repair parts list.

6. Abbreviations

Not applicable.

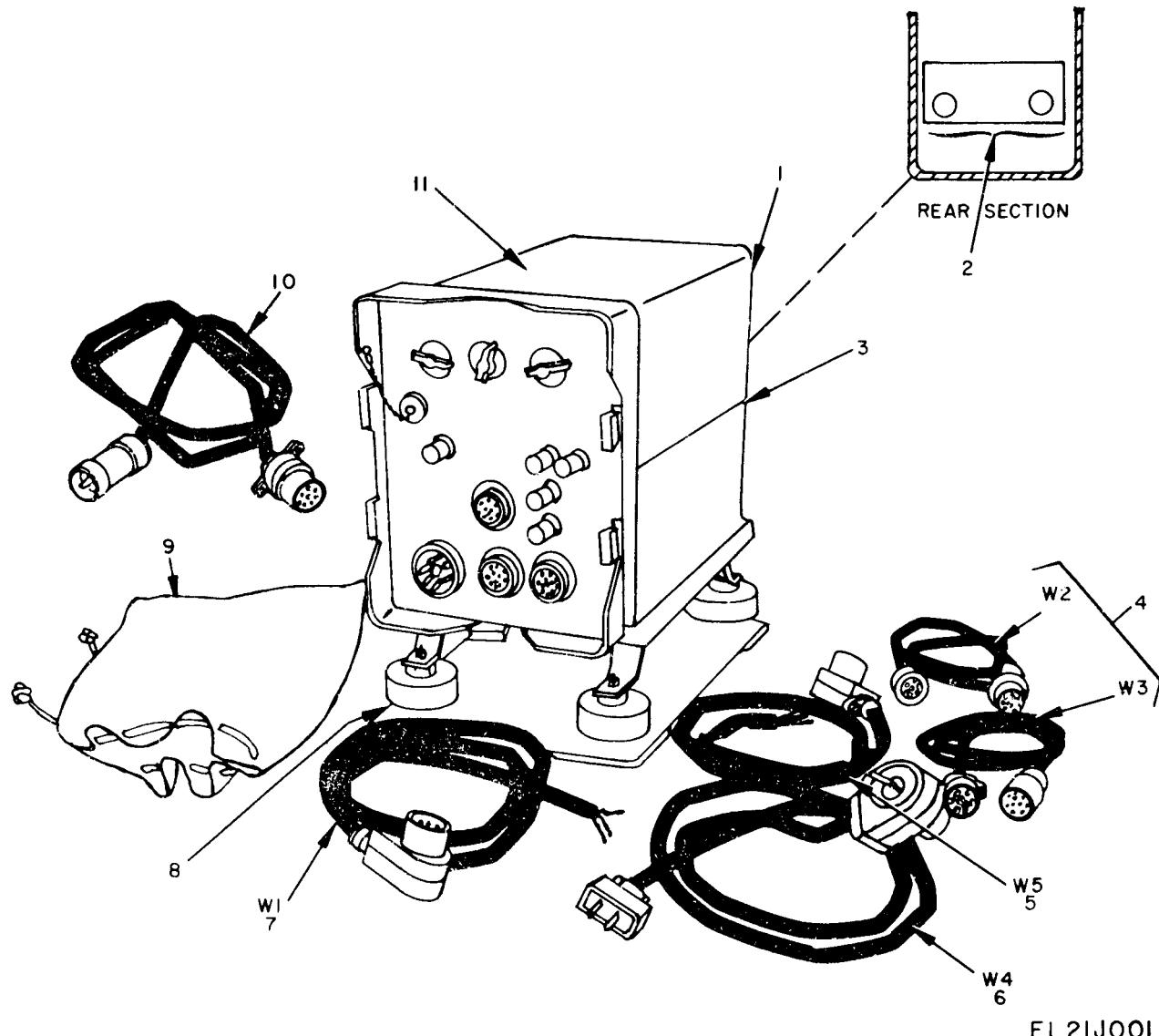


Figure 1. Radio Set Control AN/GSA-7.

(1) LUS (a) FIG VO	(2) TIO (b) EM IO SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(7) QTY INC IN UNIT /M
GROUP 00 RADIO SET CONTROL AN/QSA-7						
1	DFZZ		SMD328353	10063	CASE	A 1
2	DFZZ		SMB328354	10063	PIN ASSEMBLY	A 6
3	DFZZ		SMB328355	10063	ROLL PIN	A 4
4	AOFF	5995-00-578-7902	SCC75348-2-101-8	10063	CABLE ASSEMBLY , SPECIAL PURPOSE, ELECTRICAL	A 2
5	AOFF	5 995-00-578-6905	SCD162340	10063	CABLE ASSEMBLY , POWER, ELECTRICAL	A 1
5	AOFF	5995-00-578-6907	SCDL328496	10063	CABLE ASSEMBLY , POWER, ELECTRICAL	A 1
7	AOFF	5995-00-578-6906	SCD328498	10063	CABLE ASSEMBLY	A 1
8	DODD	5805-00-186-9464	MT-791/U	10058	MOUNTING OR	A 1
8	DODD	5805-00-186-9464	MT-791A/U	10058	MOUNTING	A 1
9	AOZZ	3105-00-54 3-7837	A5725	15814	BAG , COTTON DUCK	A 1
0	PAOFF	5995-00-995-7561	CX7474U2-6	30058	CABLE, ASSEMBLY, SPECI AL PURPOSE,ELECTRICAL	EA 1
1	DFZZ		SMC 328359	10063	CHASSIS AND PANEL ASSEMBLY	EA 1

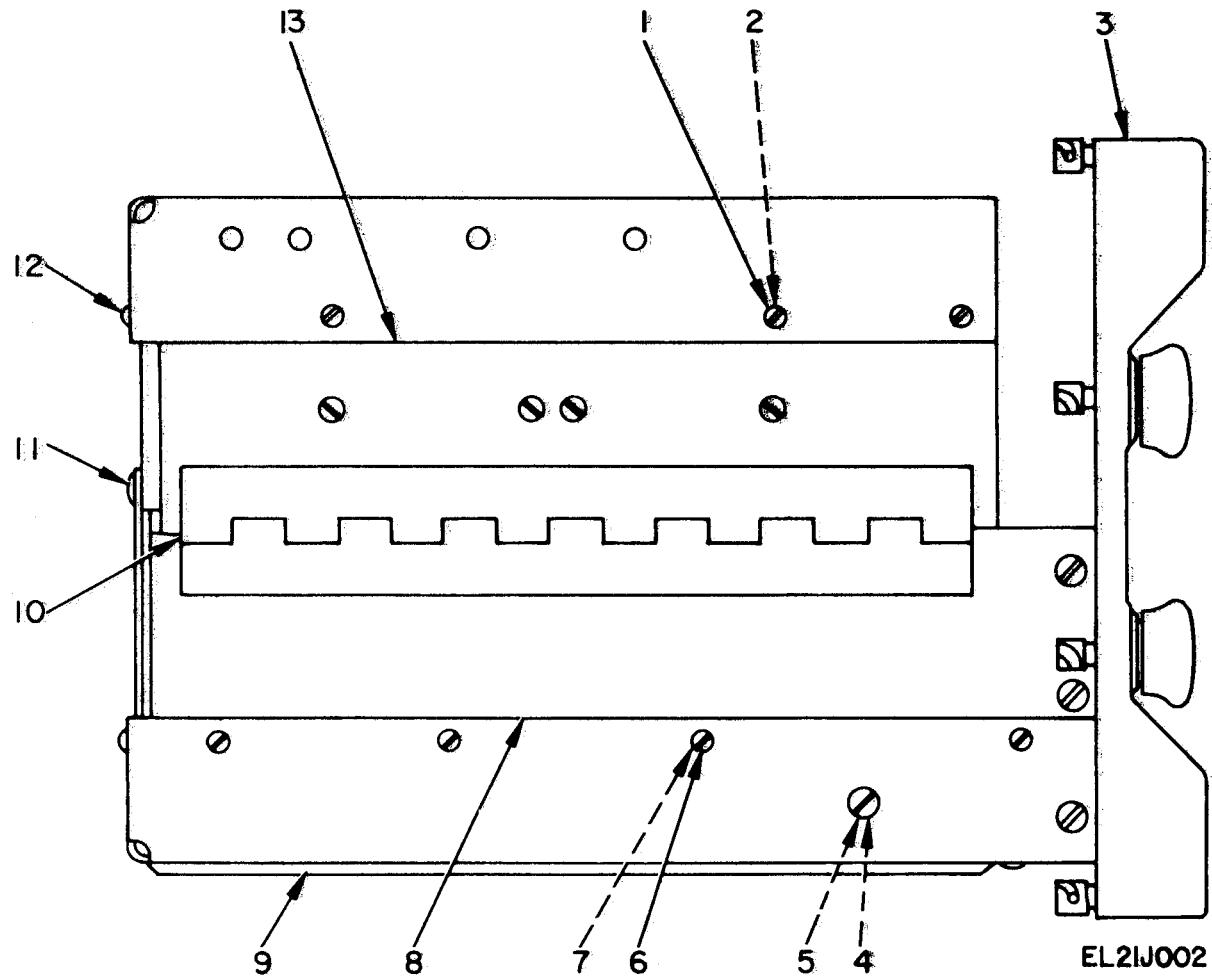


Figure 2. Chassis and Panel Assembly.

SECTION II

TM-11-5820-274-24P

(1) LUSTRA TION (a) FIG NO.	(2) SMR	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) SCM	(6) DESCRIPTION	(7)	(8) QTY INC IN U/M UNIT
GROUP 01 CHASSIS AND PANEL ASSEMBLY							
2	FZZ		S35225-13	5906	SCREW, MACHINE	A	14
2	FZZ	310-00-655-9505	S35340-40	5906	WASHER, LOCK	A	12
2	FFF		MD328361	X063	FRONT PANEL ASSEMBLY	A	1
2	FZZ		MB328375	X063	SPACER	A	1
2	FZZ	310-00-193-7577	S35338-36	5906	WASHER, LOCK	A	1
2	FZZ	305-00-989-7434	S35207-263	5906	SCREW, MACHINE	A	4
2	FZZ	310-00-576-5752	S35333-39		WASHER, LOCK		4
2	OFF		MD328386	X063	LOWER CHASSIS ASSEMBLY		1
2	FZZ		MC328441	X063	COVER, BOTTOM		1
2	FZZ		MC328428-3	X063	PIN, HINGE		1
2	FZZ		MB328442	X063	SCREW, NYLOK		2
2	FZZ		S35226-46	5906	SCREW, MACHINE		2
2	ODFFF		MD328443	X063	UPPER CHASSIS ASSEMBLY		1

MAC F

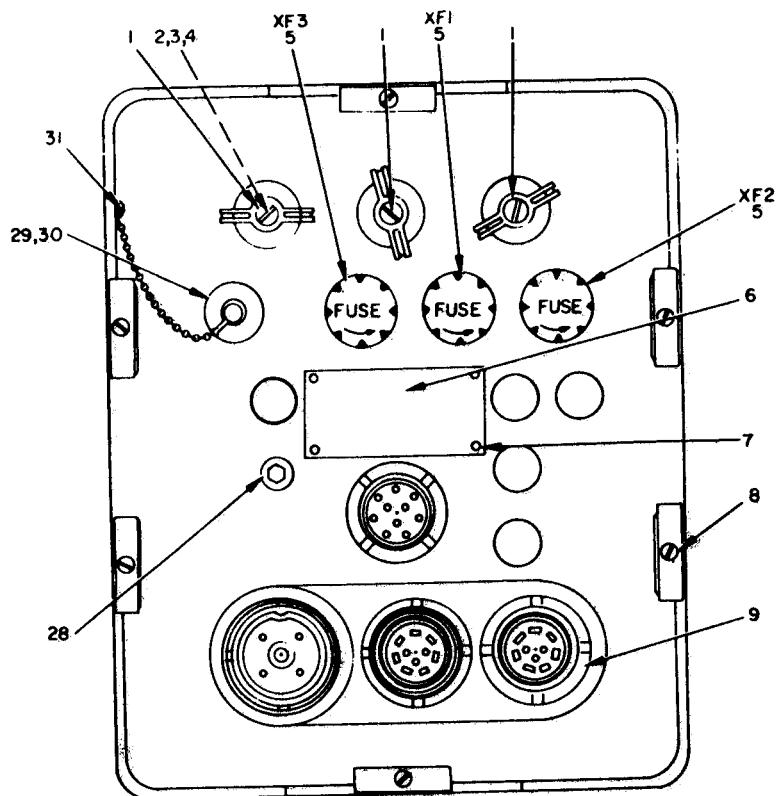
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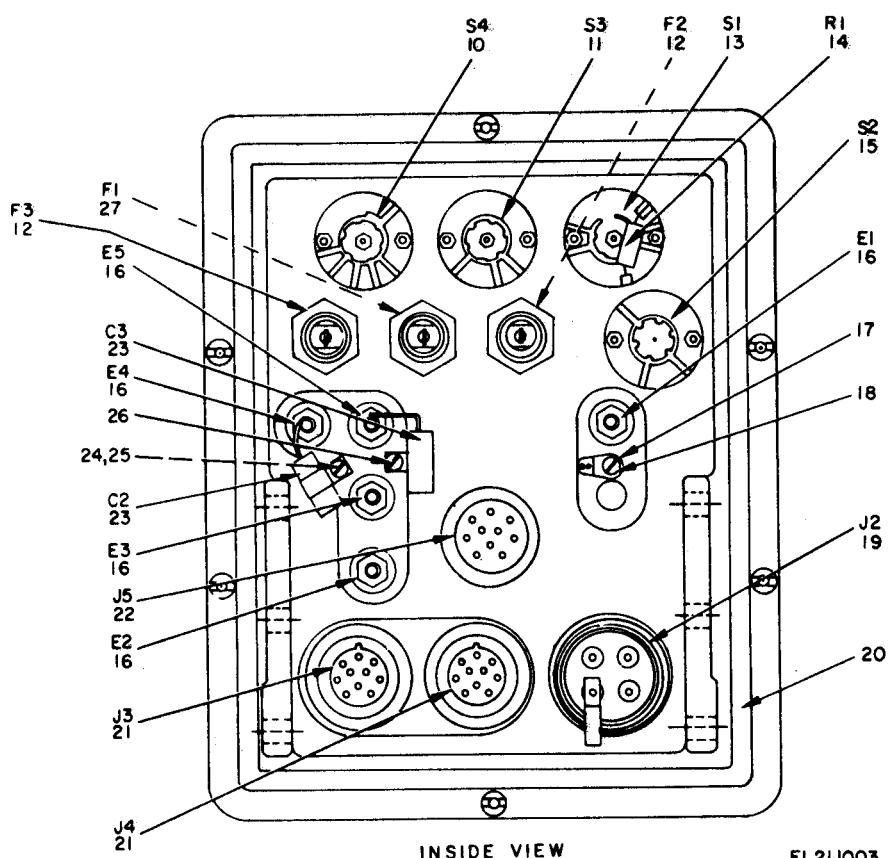
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FRONT VIEW



INSIDE VIEW

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Figure 3. Front Panel Assembly.

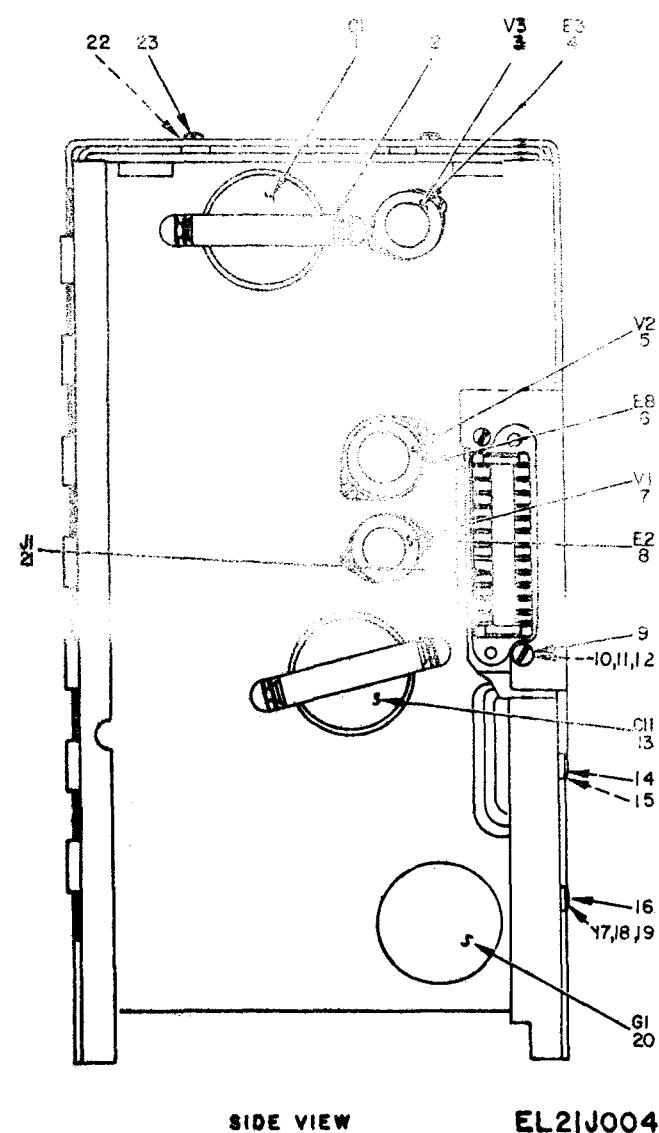
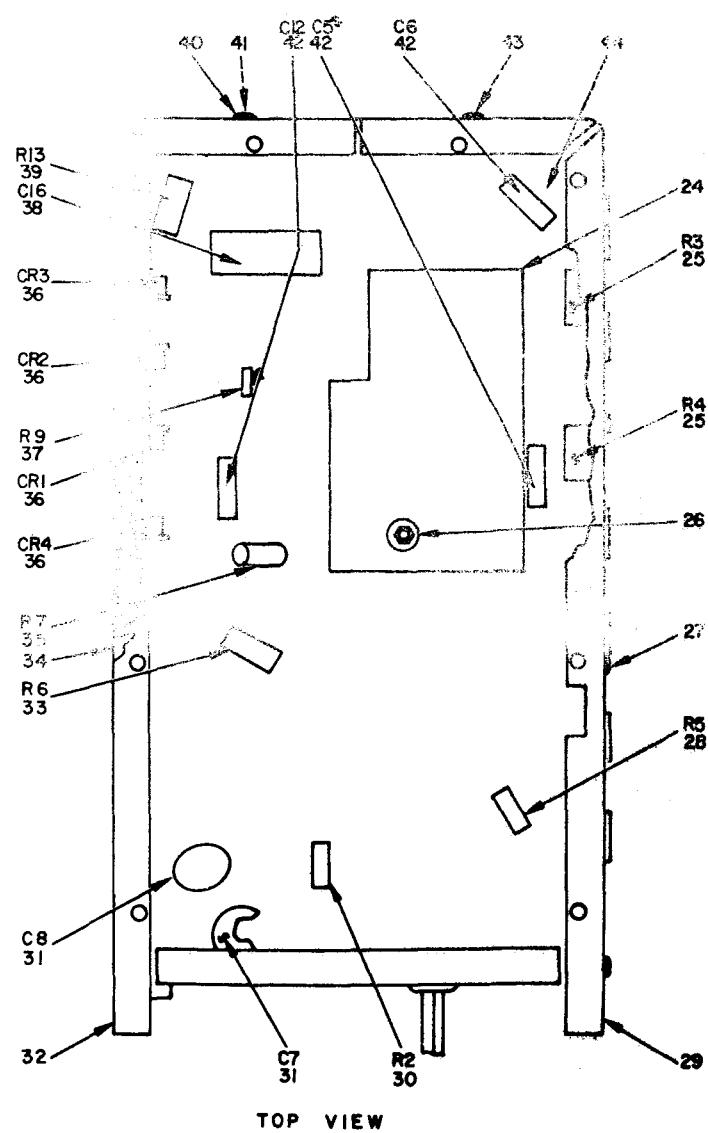


Figure 4. Lower Chassis Assembly.

SECTION II

TM 11-5820-274-24P

(1) ILLUSTRATION		(2)	(3) NATIONAL STOCK	(4) PART	(5)	(6) DESCRIPTION		(7)	(8) QTY INC IN UNIT
(a) FIG NO.	(b) ITEM NO.	SMR CODE				DESCRIPTION	USABLE ON CODE		
4	39	PAFZZ	5905-00-279-1926	RC42GF241J	8134	RESISTOR, FIXED, COMPOSITION		A	1
4	40	XDFZZ		MS35241-50	9690	SCREW, MACHINE		B	1
4	41	XDFZZ		SMB328383-1	8006	NUT, PLAIN, HEXAGON		B	1
4	42	PAFZZ	5910-00-667-4868	CPO4A1RE103M	8134	CAPACITOR, FIXED, PAPER DIELECTRIC		B	3
4	43	XDFZZ	5310-00-043-3299	MS35338-42	9690	WASHER, LOCK		B	3
4	44	XDFFF		SMD328401	8006	LOWER CHASSIS SUBASSEMBLY		B	1

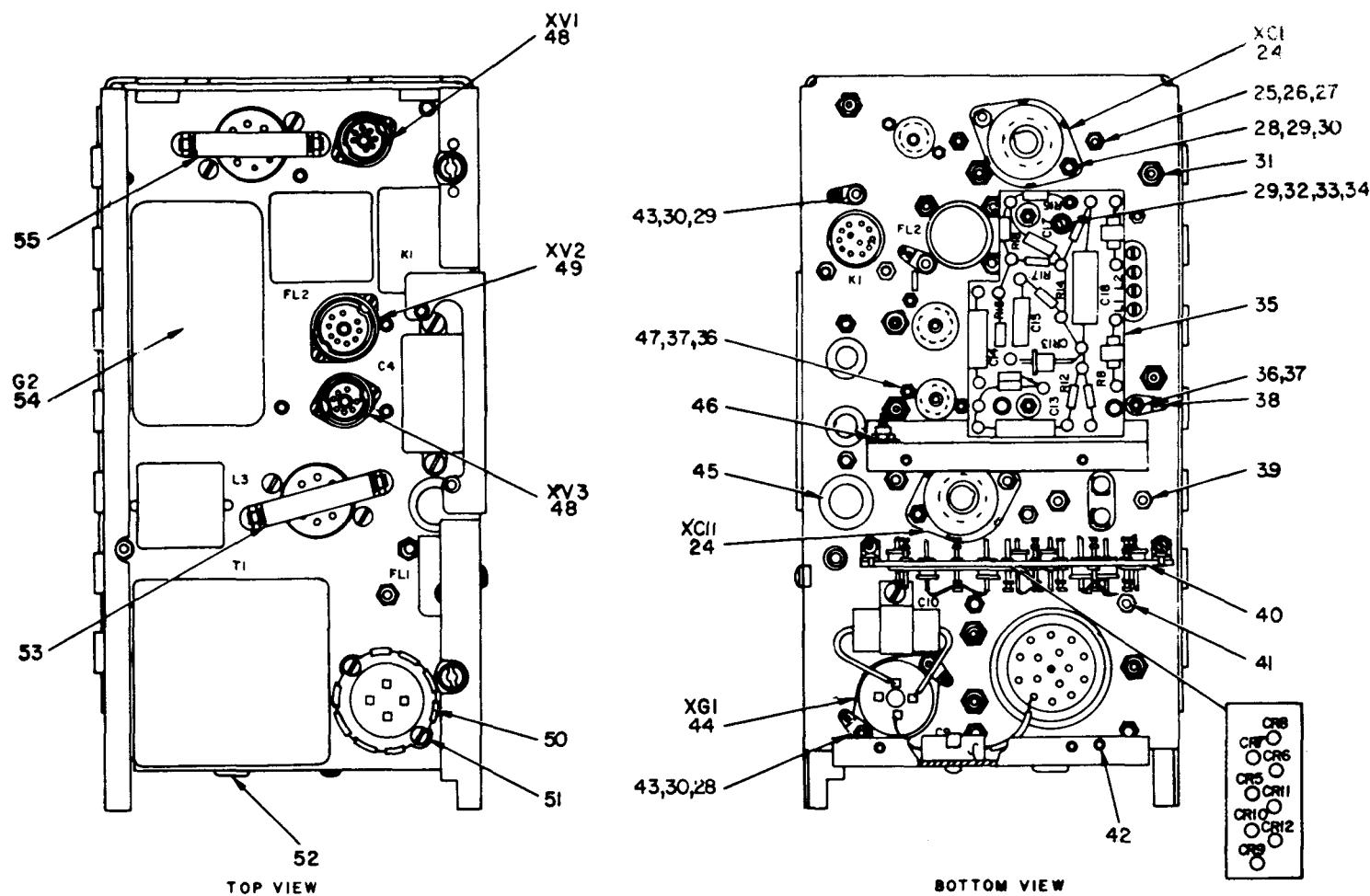


Figure 5. Lower Chassis Subassembly.

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SECTION II		(2)	(3)	(4)	(5)	(6)		(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	PART NUMBER	FSCM	DESCRIPTION	USABLE ON CODE	QTY INC IN
5	40	XDFZZ		MB328409	1006	TERMINAL BOARD		1
5	41	XDFZZ		02-9 S8	11351	NUT, PLAIN, HEXAGON		4
5	42	XDFZZ	310-00- 679-553	L440C	16381	NUT, PLAIN, CLINCH		15
5	43	XDFZZ		MB328377-2	1006	TERMINAL, LUG		4
5	44	PAFZZ	935-00-1 29- 308	MB328403	1006	SOCKET, ELECTRON TUBE		1
5	45	XDFZZ		MB328416-2	1006	GROMMET		1
5	46	XDFZZ		MB328417	1006	INSULATOR, FEEDTHRU		1
5	47	XDFZZ		S35225-15	16901	SCREW, MACHINE		6
5	48	PAFZZ	935-00-686-995	S102P02	11341	SOCKET, ELECTRON TUBE		2
5	49	PAFZZ	935-00-222-982	S103P01	11341	SOCKET, ELECTRON TUBE		1
5	50	XDFZZ		MB328415	1006	CLIP, VIBRATOR		1
5	51	XDFZZ		YPE 1 STYLE 5S	11341	SCREW, MACHINE		2
5	52	XDFZZ		MB328416-3	1006	GROMMET, RUBBER		1
5	53	XDFZZ		MB328418GR1	1006	CLAMP ASSEMBLY		1
5	54	AFZZ	805-00-5 81-975	MC 328407	1006	GENE RAT CR, RINGING, MACHINE		1
5	55	DFZZ		MB328418GR2		CLAMP ASSEMBLY		1

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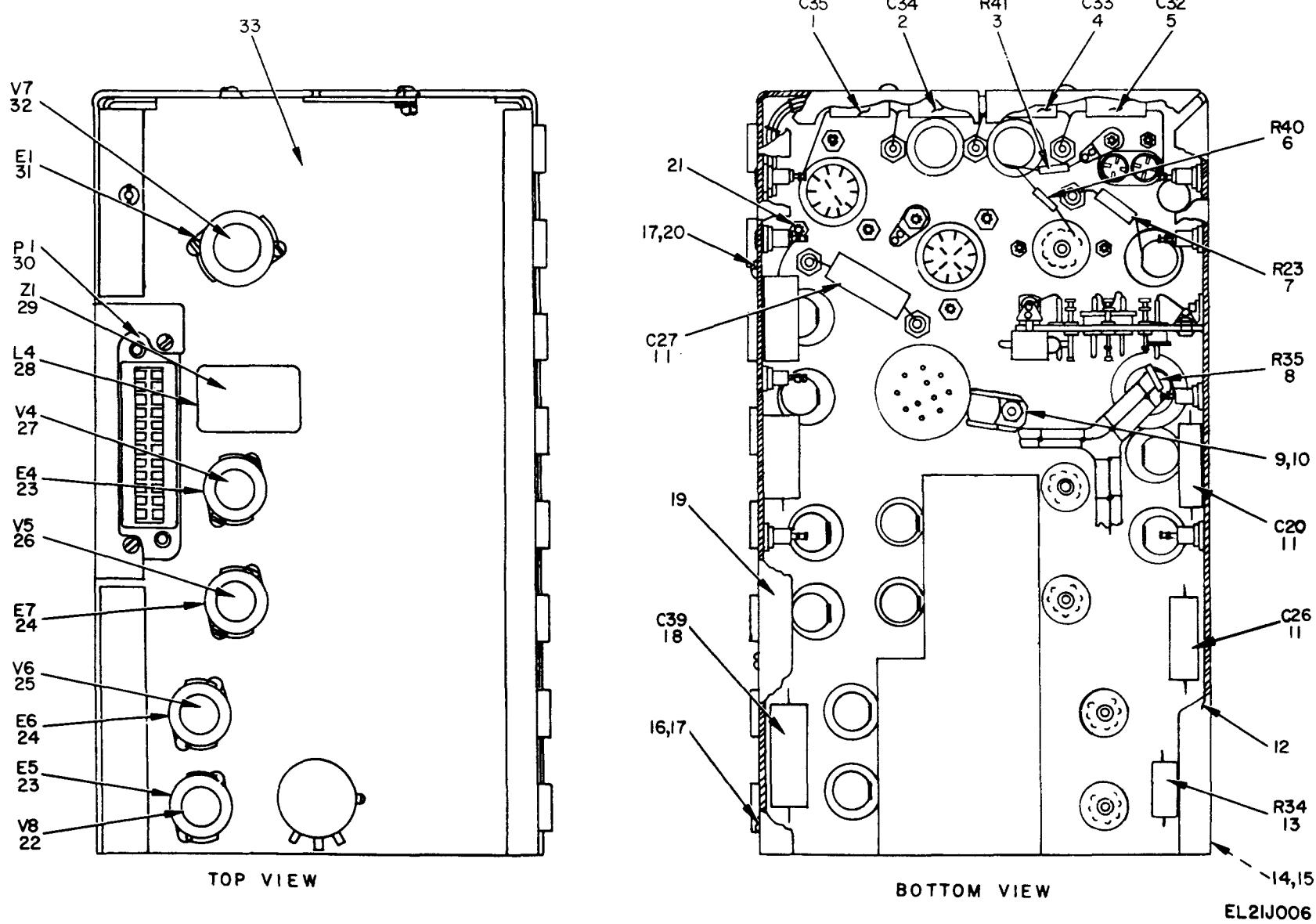


Figure 6. Upper Chassis Assembly.

SECTION II

TM 11-5820-274-24P

(1) LLUS1 (a) FIG NO.	(2) 'ION (b) TEM NO. MR DDE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION <i>USABLE ON CODE</i>	(7) U/M	(8) QTY INC IN UNIT
6	3: ZZ	1960-00-262- 0211	814A	:1349	ELECTRON TUBE	EA	1
6	3: FF		MD328449	:006:	UPPER CHASSIS SUBASSEMBLY	EA	1

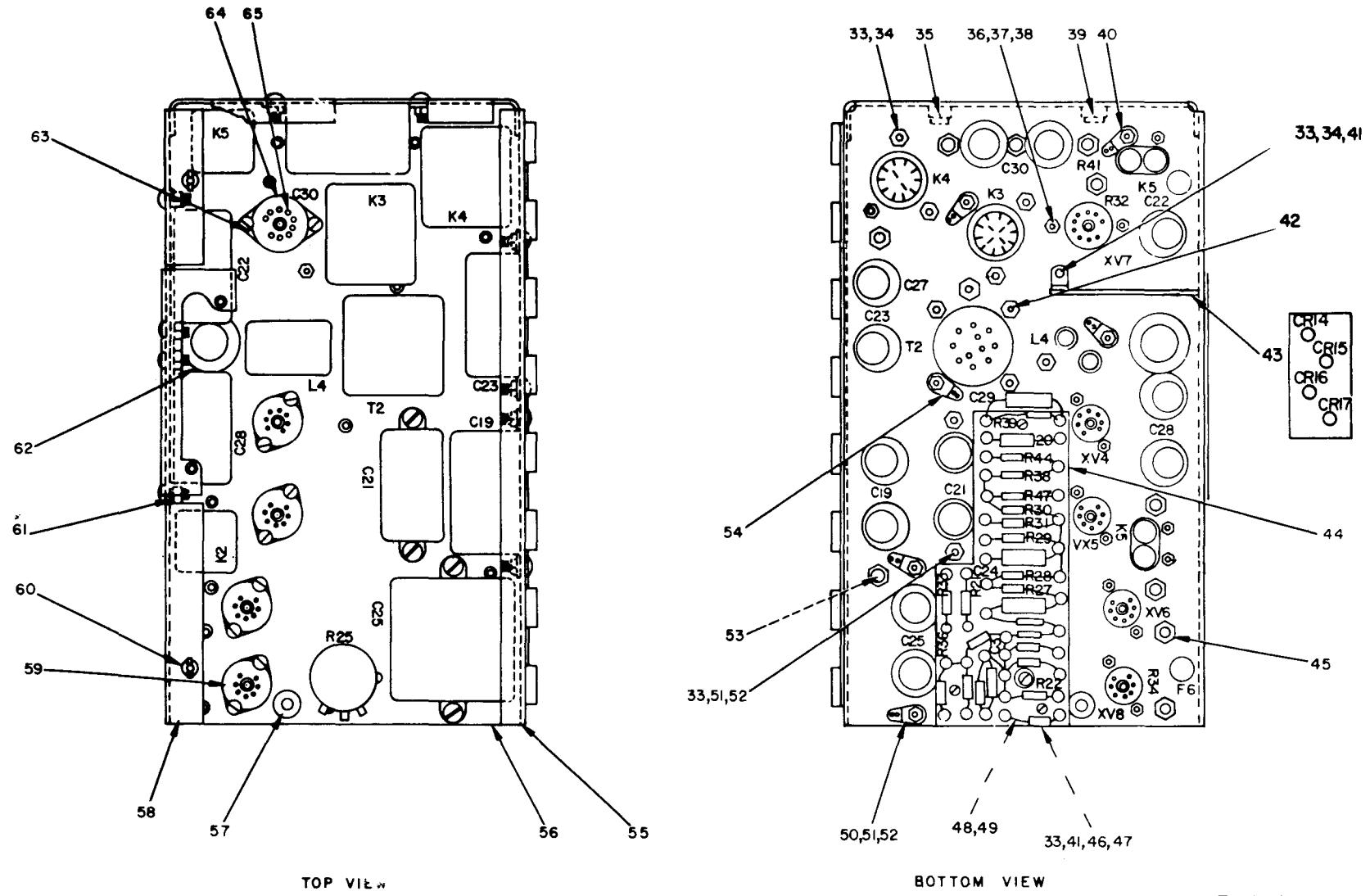


Figure 7. Upper Chassis Subassembly (Sheet 1 of 2).

REF. DES.	ITEM NO.	REF. DES.	ITEM NO.	REF. DES.	ITEM NO.
C19	1	R20	14	R45	26
C21	2	R21	15	R46	31
C22	3	R22	16	R47	19
C23	4	R24	17	T2	32
C24	5	R25	18		
C25	1	R26	19		
C28	6	R27	20		
C29	5	R28	21		
C30	1	R29	22		
C31	7	R30	23		
C38	5	R31	24		
CRI4	8	R32	15		
CRI5	8	R33	25		
CRI6	8	R36	19		
CRI7	8	R37	26		
F6	9	R38	27		
K2	10	R39	26		
K3	11	R42	28		
K4	12	R43	29		
K5	13	R44	30		

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Figure 7. Upper Chassis Subassembly (Sheet 2 of 2).

ILLUST. (a) FIG. NO.	TION (b) ITEM NO.	SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	J (8) QTY INC IN UNIT	
							/	
7	40	XDF ZZ	940-00-847-313	SMB328377-1	10063	TERMINAL, LUG	A	2
7	41	XDFZZ		SMD328449	10063	SCREW, MACHINE	A	4
7	42	XDFZZ		L02-956	11350	NUT, PLAIN, HEXAGON	A	6
7	43	XDFZZ		1MB32 8463	10063	TERMINAL BOARD	A	1
7	44	XDFZZ		1MC328468	10063	TERMINAL BOARD	A	1
7	45	XDF Z Z	940-00-926-002	1MB328420	10063	TERMINAL, STUD	A	11
7	46	XDFZZ		1MB328419-2	10063	ST ANDOFF	A	3
7	47	XDFZZ		1MB328467	10063	WA SHER, INSULATOR	A	1
7	48	XDF Z Z		1MB328382	10063	WASHER, LOCK	A	1
7	49	XDFZZ		1MB328383-3	10063	NUT, PLAIN, HEXAGON	A	1
7	50	XDF Z Z		1MB328377-3	10063	TERMINAL, LUG	A	2
7	51	XDFZZ		1MB328383-1	10063	NUT, PLAIN, HEXAGON	A	6
7	52	XDFZZ		1S35225-43	16906	SCREW, MACHINE	A	14
7	53	XDFZZ	310-00-045-329	1S35338-42	16906	WASHER, LOCK	A	12
7	54	1DFZZ		1MB328377-2	10063	TERMINAL,LUG	A	3
7	55	1DFZZ		1MC32 8472	10063	SUP PORT, CHASSIS	A	1
7	56	1DF Z Z		1MB328432	10063	BRACKET	A	1
7	57	1DFZZ		1MB328416-4	10063	GROMMET, RUBBER	A	1
7	58	1DFZZ		1MC328474	10063	SUPPORT ,CHASS IS	A	1
7	59	1AFZZ	935-00-222-982	1S103P01	11349	SOCKET, ELECTRON TUBE	A	1
7	60	1DFZZ		1MB328422-1	10063	STUD, CAMLOC	A	2
7	61	1DFZZ		.04-1S8L	11350	WASHER, FLAT	A	7
7	62	1DFZZ		1MB328416-1	10063	GROMMET, RUBBER	A	1
7	63	KDFZZ		00-654-8	11350	SCREW, MACHINE	A	1
7	64	1DFZZ		1MB328478	80063	CLAMP, NEON TUBE	A	1
7	65	1AFZZ	935-00 -686-9955	1S102P02	81349	SOCKET, ELECTRON TUBE	A	2

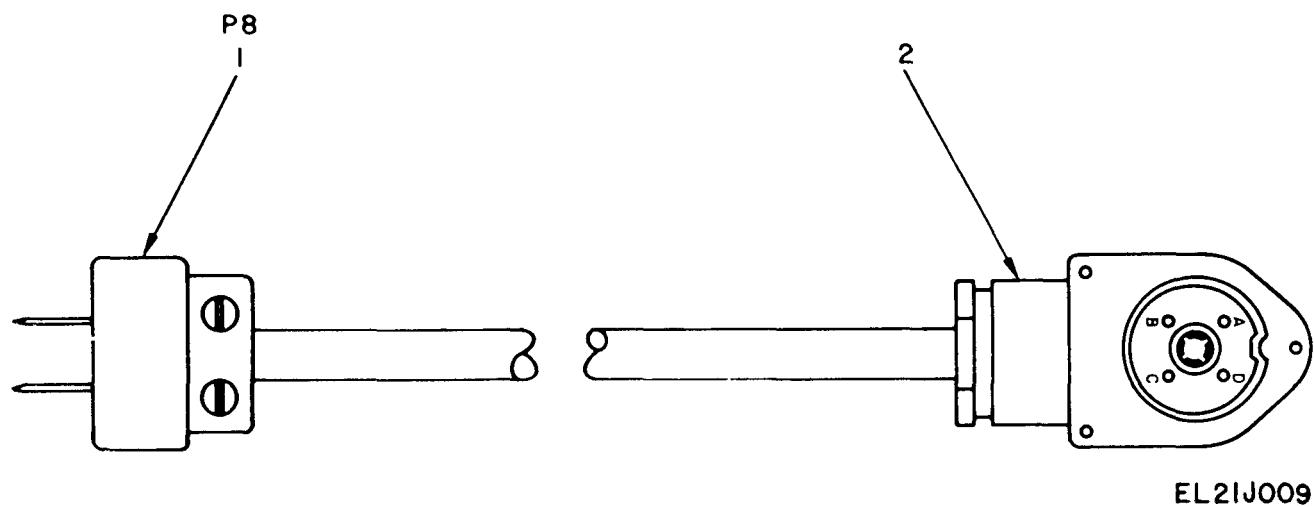


Figure 8. Cable Assembly, Power Electrical.

SECTION II

TM11-5820-274-24P

(1) ILLUSTRATION (a) FIG. NO.	(2) ITEM NO.	(3) SMR CODE	(4) NATIONAL STOCK NUMBER	(5) PART NUMBER	(6) DESCRIPTION	(7)		(8) QTY INC IN UNIT /M
						FSCM	USA BLE ON CODE	
8	1	'AFZZ	5935 -00-552-4490	UP120M	1349	CONNECTOR, PLUG, ELECTRICAL		EA 1
8	2	'AFZZ	5935-00-201-3143	CS1320-1S425	1349	CONNECTOR, PLUG , ELECTRICAL		EA 1

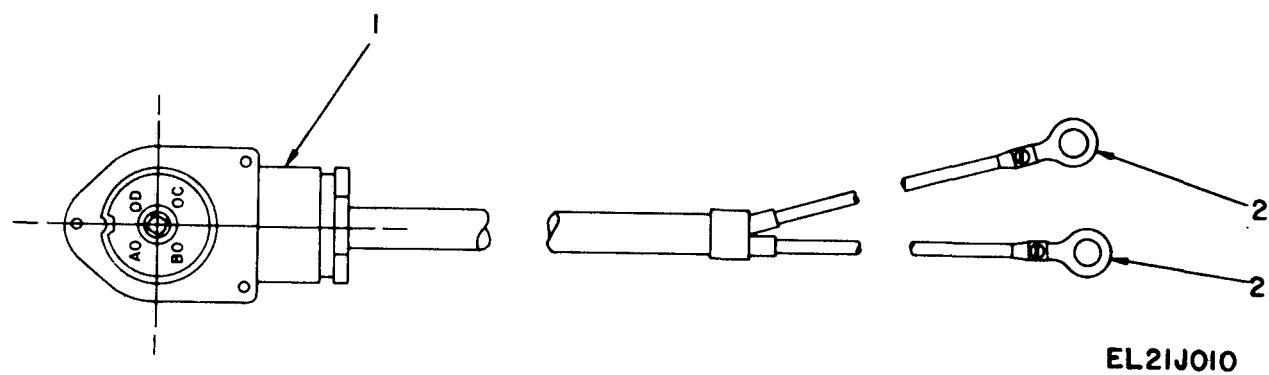
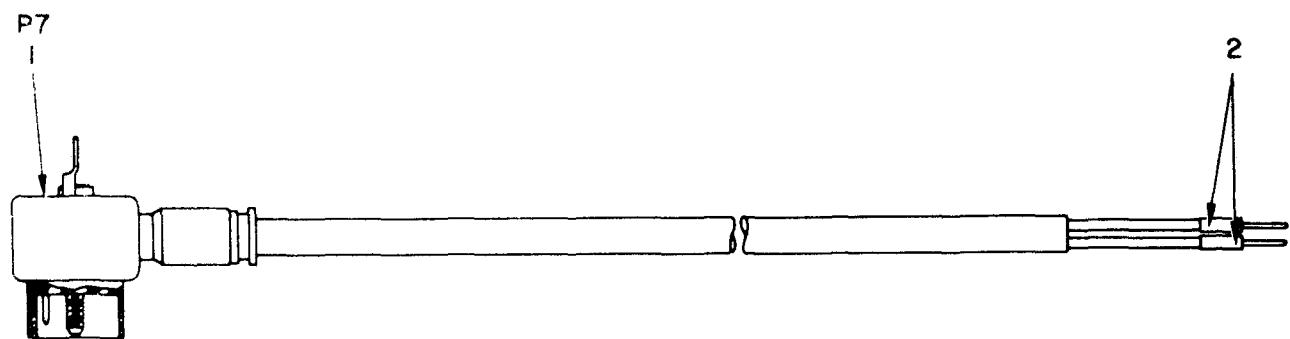


Figure 9. Cable Assembly, Power, Electrical.

SECTION II

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(1) LLUS (a) FIG NO	(2) ATIQ (b) ITEM NO	(3) SMR CODE	(4) NATIONAL STOCK NUMBER	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(8) QTY INC IN UNIT	
9	1	PAFZZ	5935-00-201 -3143	CS1320-1S425 SMB328480	11349 10063	GROUP 03 CABLE ASSEMBLY, POWER, ELECTRICAL CONNECTOR, PLUG, ELECTRICAL TERMINAL , LUG	1
9	2	XDFZZ				2	



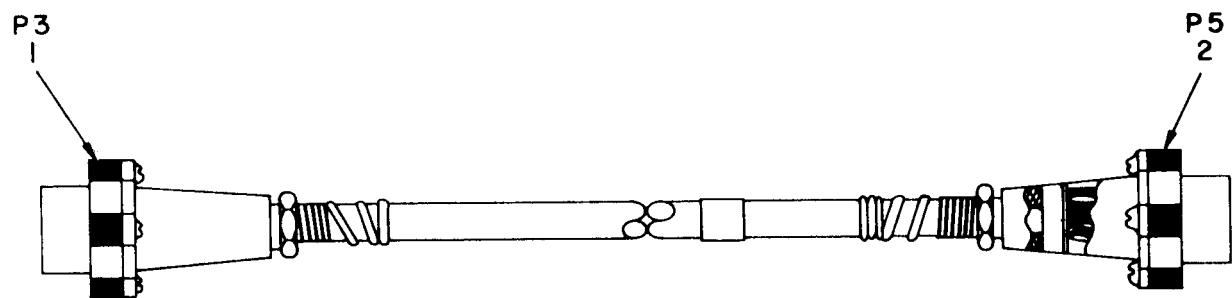
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Figure 10. Cable Assembly SC-C-75348-2-101-8.

SECTION II

TM11-5820-274-24P

(1) REF. FIG. NO.	(2) ITEM NO.	(3) SMR CODE	(4) NATIONAL STOCK NUMBER	(5) PART NUMBER	(6) DESCRIPTION	(8) QTY INC IN UNIT
						USABLE ON CODE
10	1	PAFZZ	5935-00-552-4120	UW1320MB17	31349 CONNECTOR, PLUG, ELECTRICAL	1
10	2	PAFZZ	5935-00-259-2545	108	83330 PLUG, TIP	2



EL2IJ012

Figure 11. Cable Assembly SC-D-162340.

SECTION II

TM 11-5820-274-24P

(1) LLUST (a) FIG NO.	ION (b) ITEM NO.	SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) SCM	(6) DESCRIPTION <i>USABLE ON CODE</i>	(8) QT INC IN JN
						GROUP 05 CABLE ASSEMBLY SC-D-162340	
11	1	AFZZ	935- 00-283-2884	78U	0056	CONNECTOR, PLUG, ELECTRICAL	
11	2	AFZZ	935-00- 283-2956	77U	0056	CONNECTOR, PLUG, ELECTRICAL	

SECTION II

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(1) LLUS (a) FIG NO.	(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART	(5) FSCM	(6) DESCRIPTION USABLE ON CODE	(8) QTY INC IN UNIT
BULK	'AFZZ	145- 00-164-8621	CO-02HGF2-18-0380	1348	GROUP 99 BULK MATERIALS CABLE,POWER,ELECTRICAL (FOR W5)	4
BULK	'AFZZ	145-00-220-9392	WM59AU	0058	CABLE, SPECIAL PURPOSE,ELECTRICAL (FOR CX-7474/U)	3
BULK	'AFZZ	145-00-284-0063	CO-02HGF2-16-0405	1349	CABLE,POWER,ELECTRICAL (FOR W1 AND W4)	15
BULK	'AFZZ	145-00- 542-6098	WM70BU	0058	CABLE,SPECIAL PURPOSE,ELECTRICAL (FOR W2 AND W3)	6

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL MANUALS

SOMETHING WRONG WITH THIS MANUAL?

THEN...JOT DOWN THE DOPE ABOUT IT ON THIS FORM, TEAR IT OUT, FOLD IT AND DROP IT IN THE MAIL!

FROM: (YOUR UNIT'S COMPLETE ADDRESS)

Commander

Stateside Army Depot

ATTN: AMSTA-US

Stateside, N.J. 07703

DATE 10 July 1975

PUBLICATION NUMBER	DATE	TITLE
TM 11-5840-340-12	23 Jan 74	Radar Set AN/PS-76

BE EXACT...PIN-POINT WHERE IT IS

IN THIS SPACE TELL WHAT IS WRONG
AND WHAT SHOULD BE DONE ABOUT IT:

TEAR ALONG DOTTED LINE

PAGE NO.	PARA-GRAPH	FIGURE NO.	TABLE NO.	
2-25	2-28			<p>Recommend that the installation antenna alignment procedure be changed throughout to specify a 2° IFF antenna lag rather than 1°.</p> <p>REASON: Experience has shown that with only a 1° lag, the antenna servo system is too sensitive to wind gusting in excess of 25 knots, and has a tendency to rapidly accelerate and decelerate as it hunts, causing strain to the drive train. Hunting is minimized by adjusting the lag to 2° without degradation of operation.</p>
3-10	3-3	3-1		<p>Item 5, Function column. Change "2 db" to "3db."</p> <p>REASON: The adjustment procedure for the TRANS POWER FAULT indicator calls for a 3 db (500 watts) adjustment to light the TRANS POWER FAULT indicator.</p>
5-6	5-8		F03	<p>Add new step f.1 to read, "Replace cover plate removed in step e.1, above."</p> <p>REASON: To replace the cover plate.</p> <p>Zone C 3. On J1-2, change "+24 VDC to "+5 VDC."</p> <p>REASON: This is the output line of the 5 VDC power supply. + 24 VDC is the input voltage.</p>

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SSG I. M. DeSpirito 999-1776

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For explanation of abbreviations used, see AR 310-50.

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